



## Other applications of IFMIF/DONES: Material irradiations at high neutron fluences and high energies

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# Background/motivation



## International Fusion Material Irradiation Facility

- Conceived as intense neutron source for the high fluence irradiation and qualification of materials considered for future fusion power reactors.
- Key issue: To provide a neutron flux density  $\approx 10^{14} - 10^{15} \text{ cm}^{-2}\text{s}^{-1}$  with “first-wall-like” fast neutron spectrum and continuous irradiation scheme at elevated temperature levels.
- Accelerator based IFMIF neutron source can provide such conditions in a small irradiation volume with two deuteron beams (125 mA, 40 MeV) impinging on a liquid Lithium target.
- Material specimens placed in carefully designed and optimised irradiation assembly called High Flux Test Module (HFTM) backed with further modules for irradiation at lower flux levels.
- Lithium target and Test Modules are arranged in the Test Cell room with a typical dimension of  $4 \times 4 \times 3 \text{ m}^3$



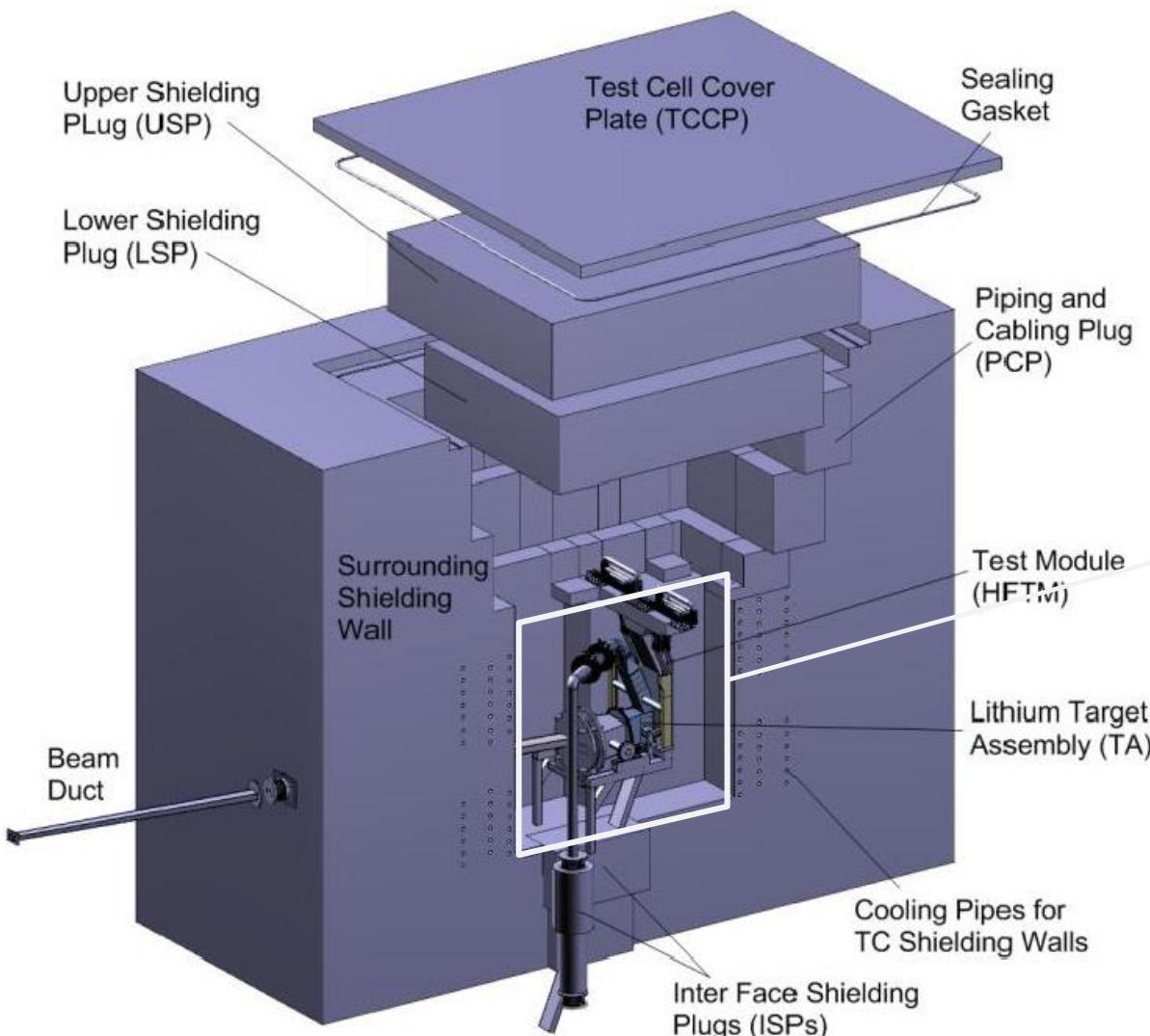
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## Demo Oriented Neutron Source

- Under development within the Early Neutron Source (ENS) project of EUROfusion's Power Plant Physics and Technology (PPPT) programme.
- Projected as intermediate irradiation test facility with a reduced performance goal aiming at the provision of irradiation data required for the construction of DEMO within time schedule assumed in the European fusion roadmap.
- Utilizes one full IFMIF accelerator with a deuteron beam (125 mA, 40 MeV) producing half the neutron intensity of IFMIF.
- This approach allows upgrading DONES at a later stage to the full IFMIF performance with a second accelerator.
- Lithium target, Test Cell and HFTM of DONES and IFMIF are identical while other irradiation modules are not considered in DONES.
- Absence of other irradiation modules in the full size Test Cell of DONES allows utilizing the available radiation field for other irradiation purposes.



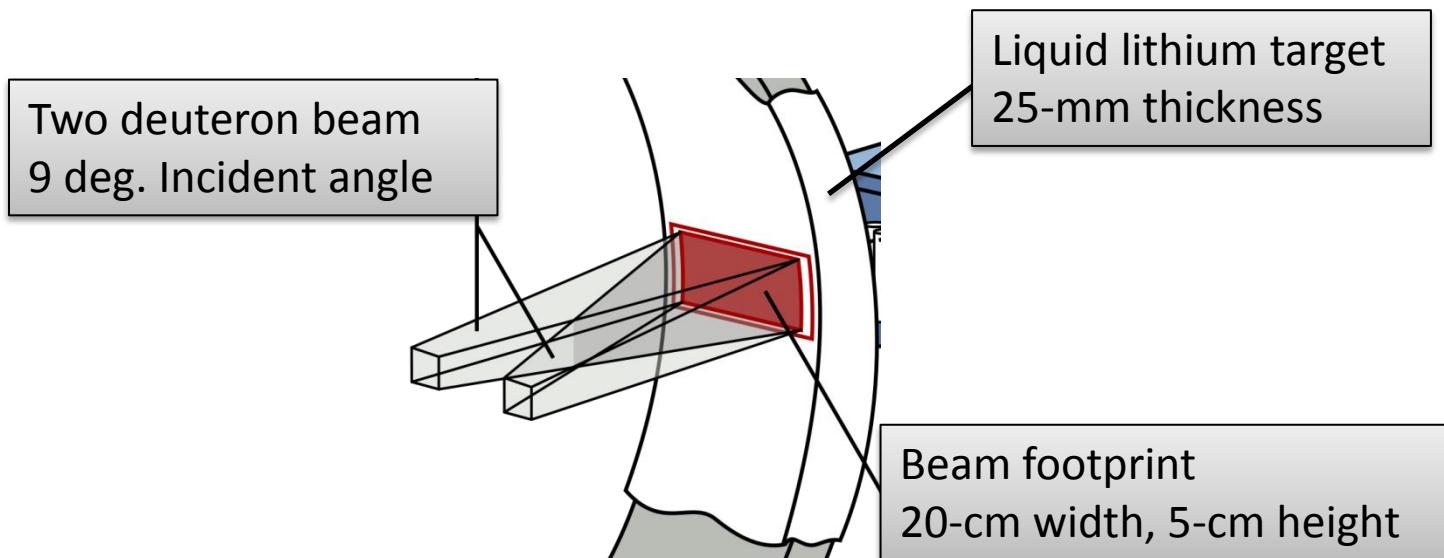
Lithium target, Test Cell, HFTM identical but no other irradiation modules in DONES

Test Cell  
inner dimensions:

$4 \times 4 \times 2.8 \text{ m}^3$

# Computational Tools & Models

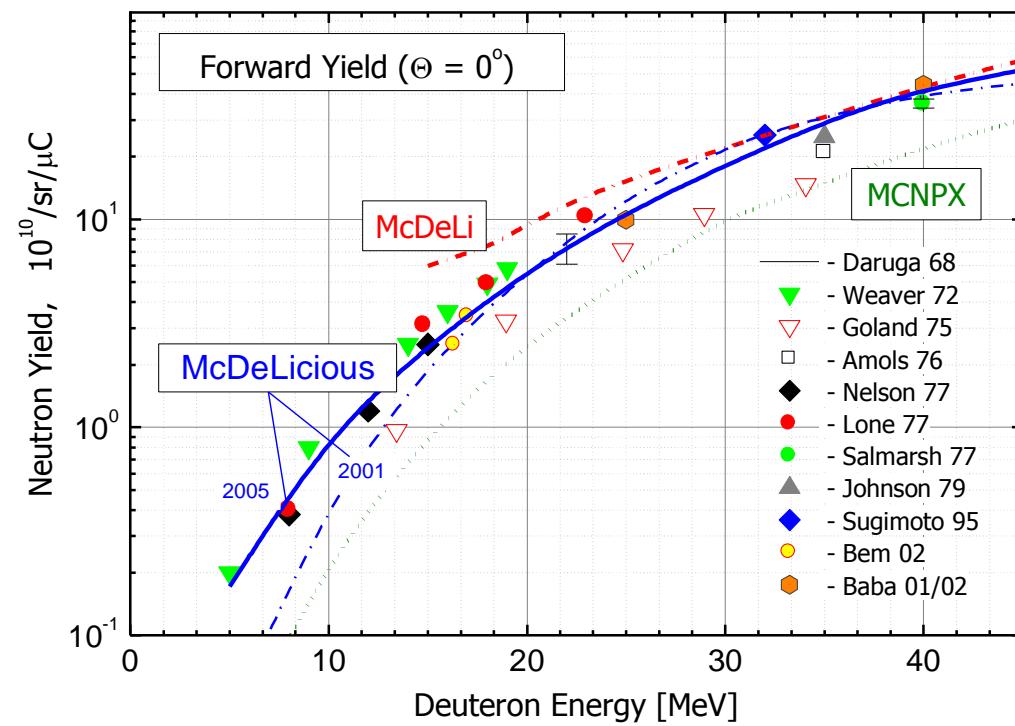
- Developed at FZK/KIT to represent the d-Li neutron and gamma source term properly in Monte Carlo transport calculations for IFMIF
  - Deuteron beam configuration, orientation and profile
  - Deuteron slowing down in Lithium
- Enhancement to MCNP5 with tabulated double-differential d +  $^{6,7}\text{Li}$  cross-section data up to 50 MeV



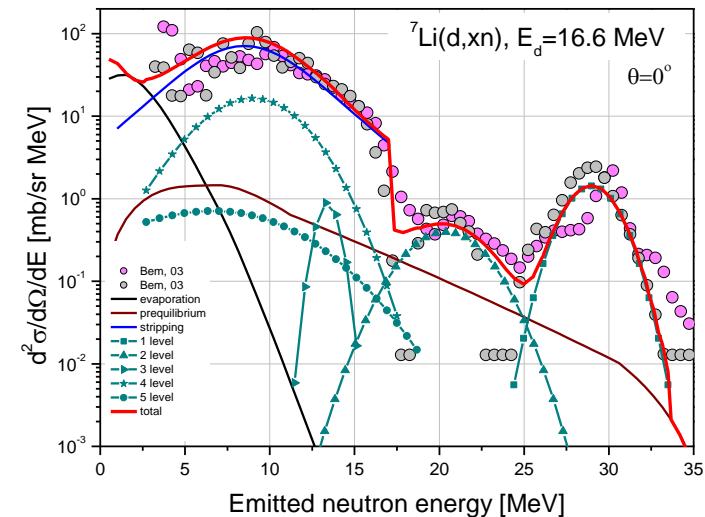
# McDeLicious Monte Carlo Code



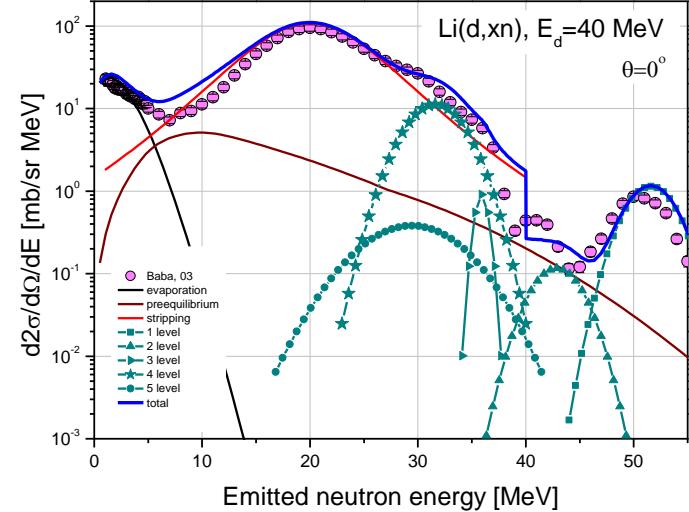
## Thick Li-target Neutron Yields: McDeLicious prediction vs. measured data



P. Bem et al., NPI EXP(EFDA)-05/2004



M. Hagiwara et al., FST 48(2005)1320

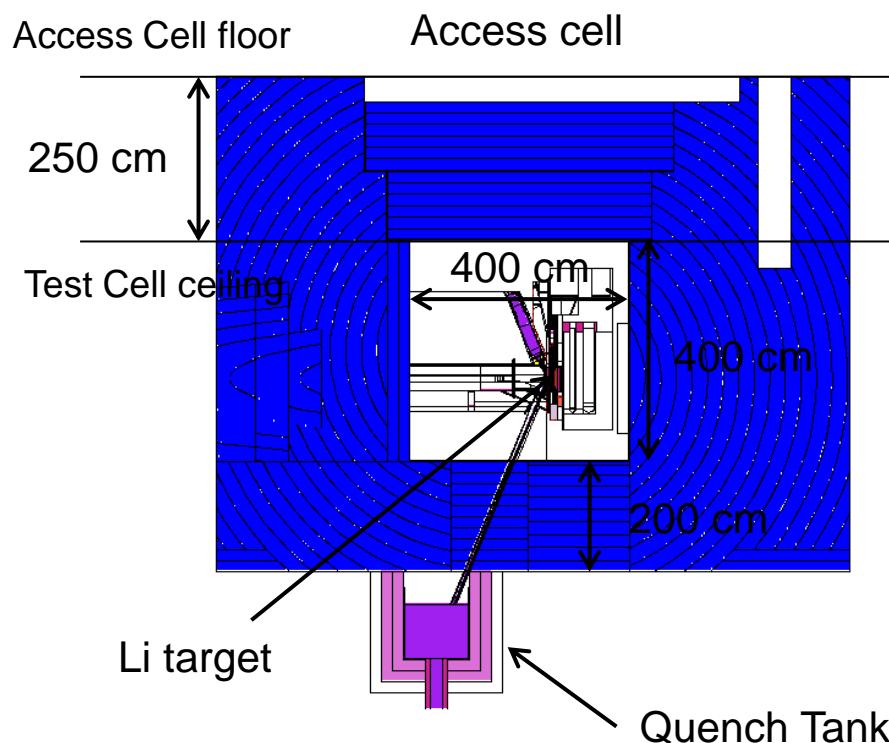




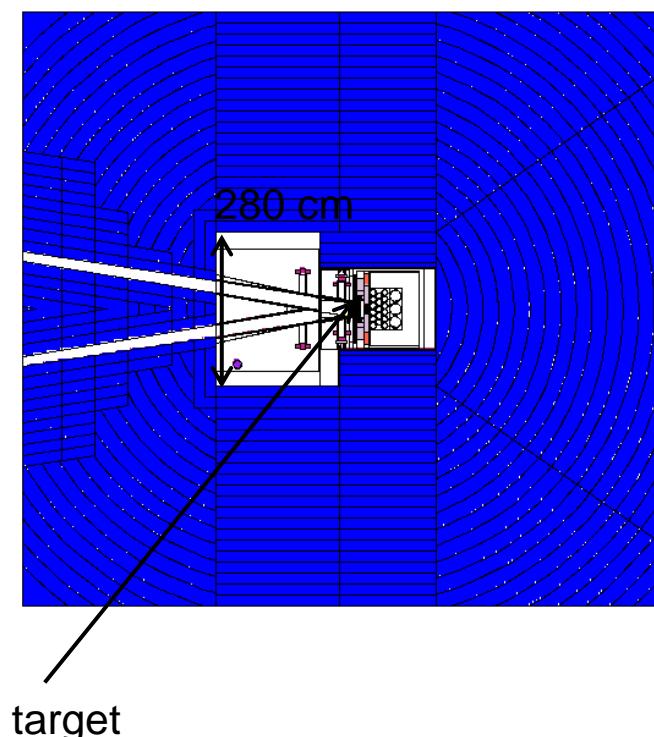
- Monte Carlo calculations using McDeLicious code with FENDL-3.0 neutron cross-section data extending up to 150 MeV
- Detailed 3D IFMIF/DONES model, processed from CAD geometry, including Li Target Assembly, deuteron beam ducts, Test Cell with Cover/Walls, Test Modules, Li pipes and Quench Tank
- Nuclide inventory calculations using FISPACT code with FENDL-3.0 activation cross-section data



Vertical cut

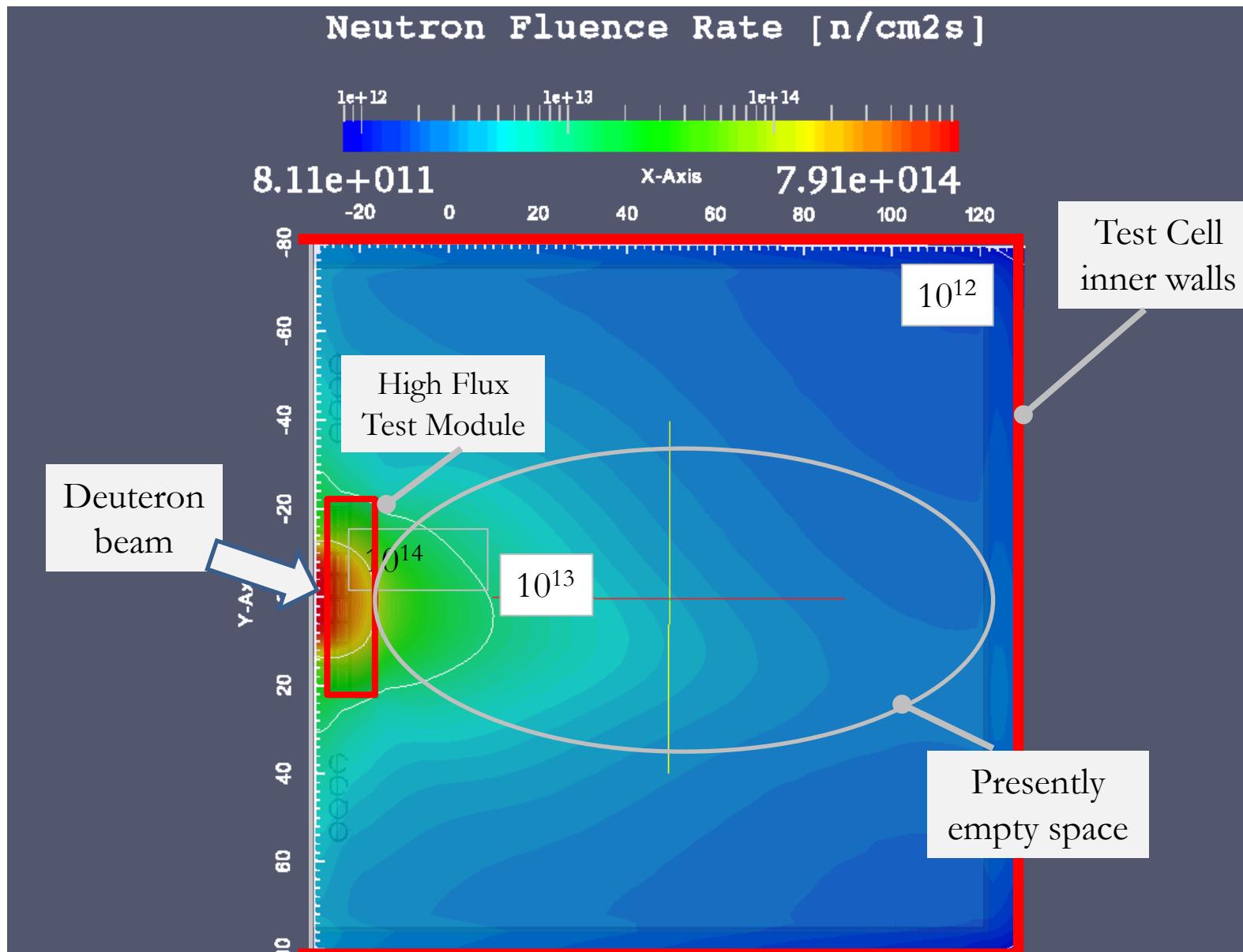


Horizontal cut

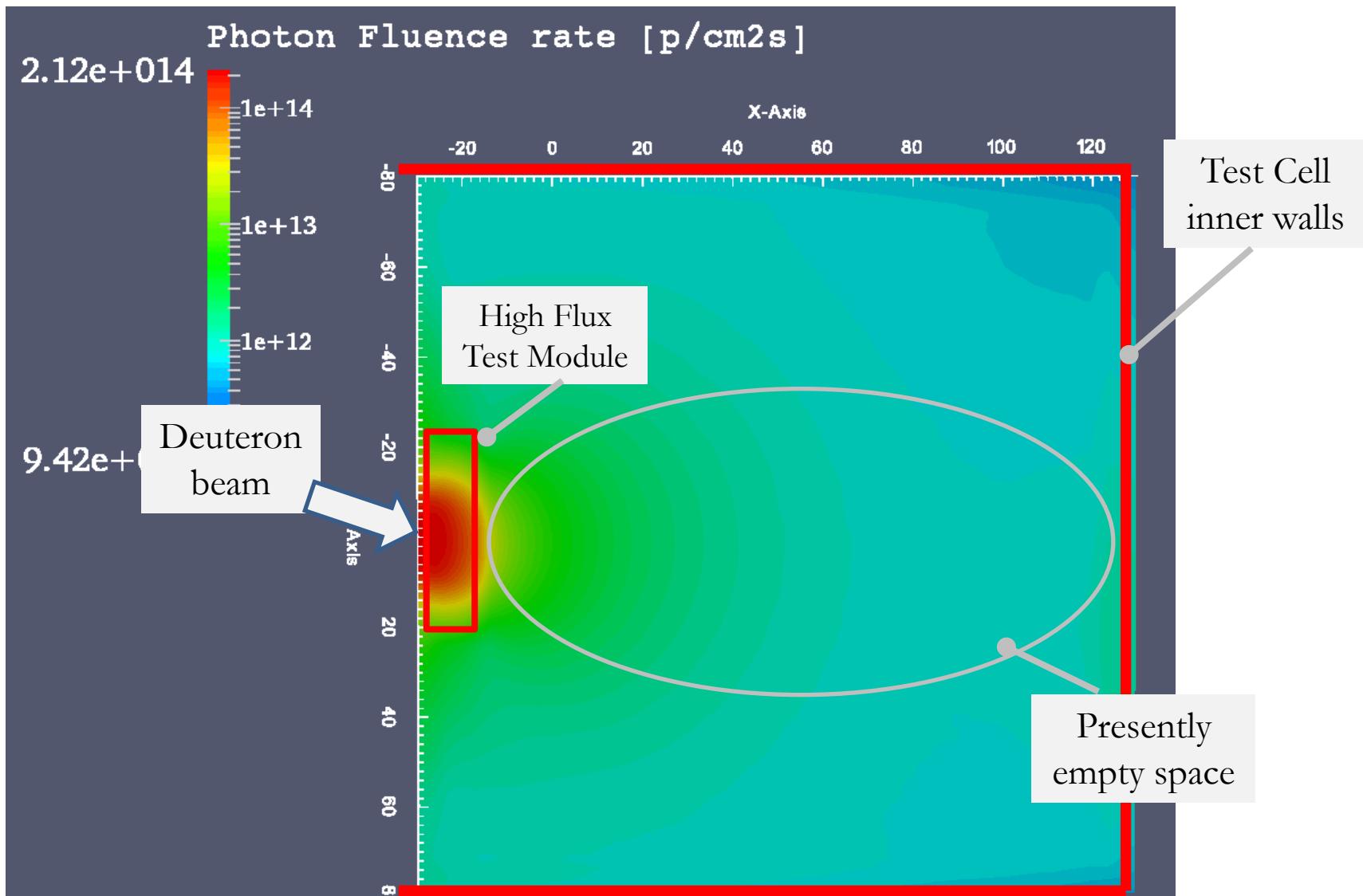


# Radiation Fields

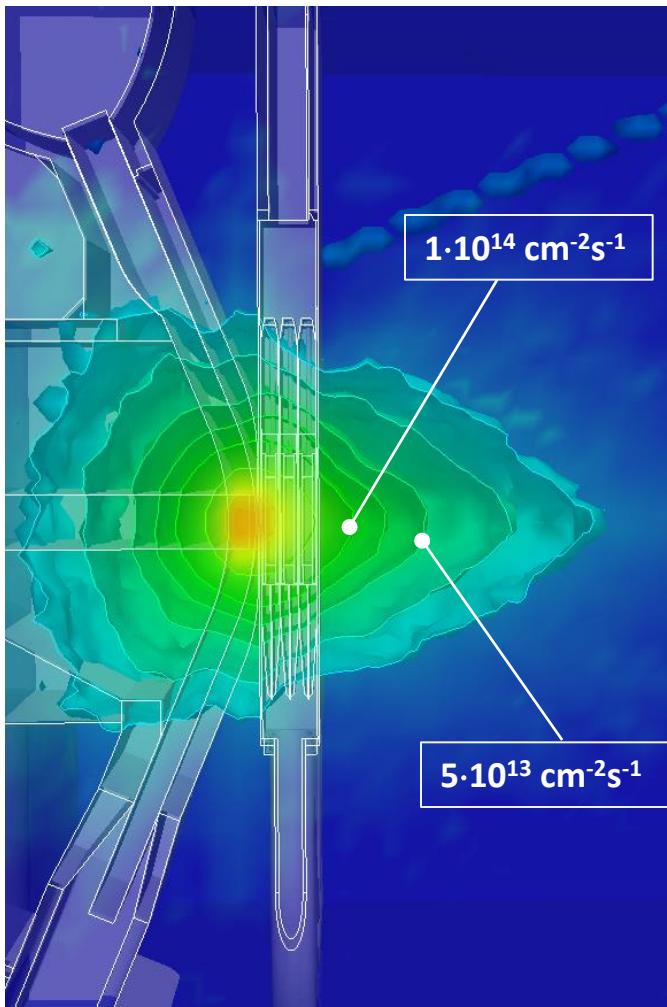
## DONES Test Cell – Neutron flux map



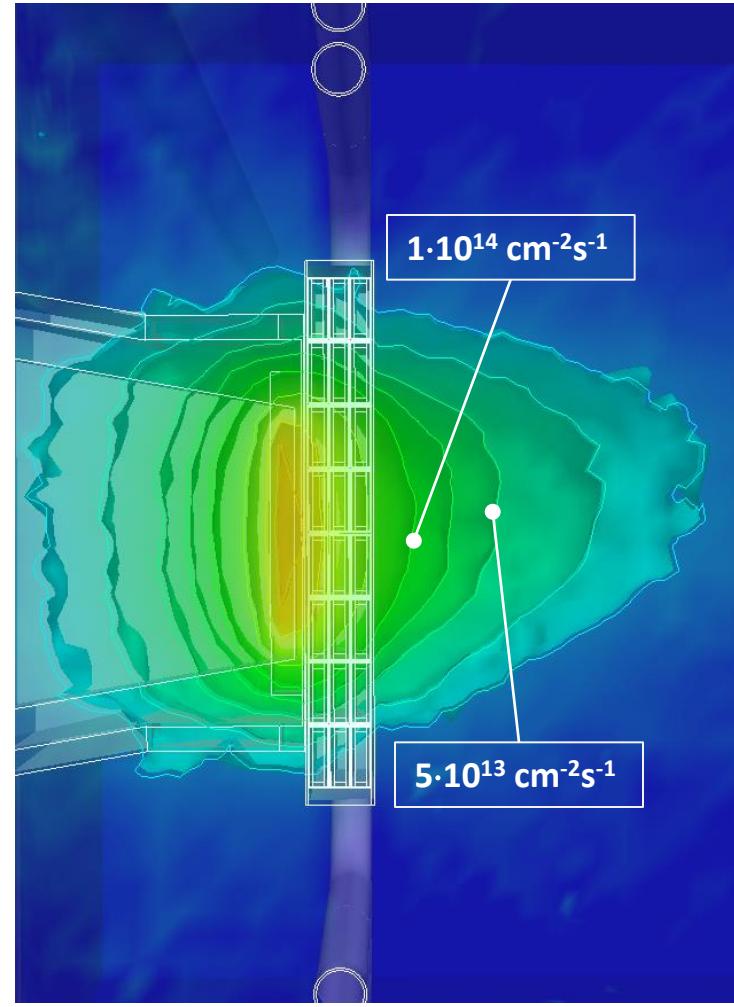
# DONES Test Cell – Photon flux map



Vertical cut

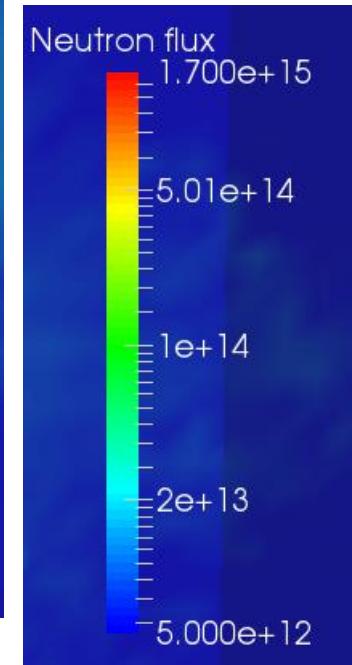


Horizontal cut

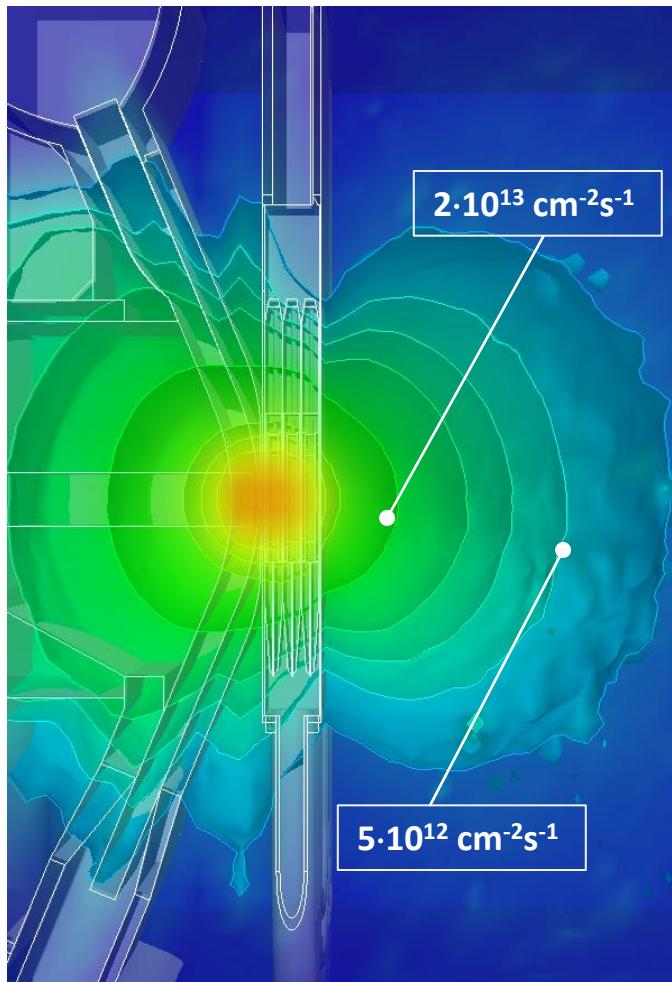


## DONES

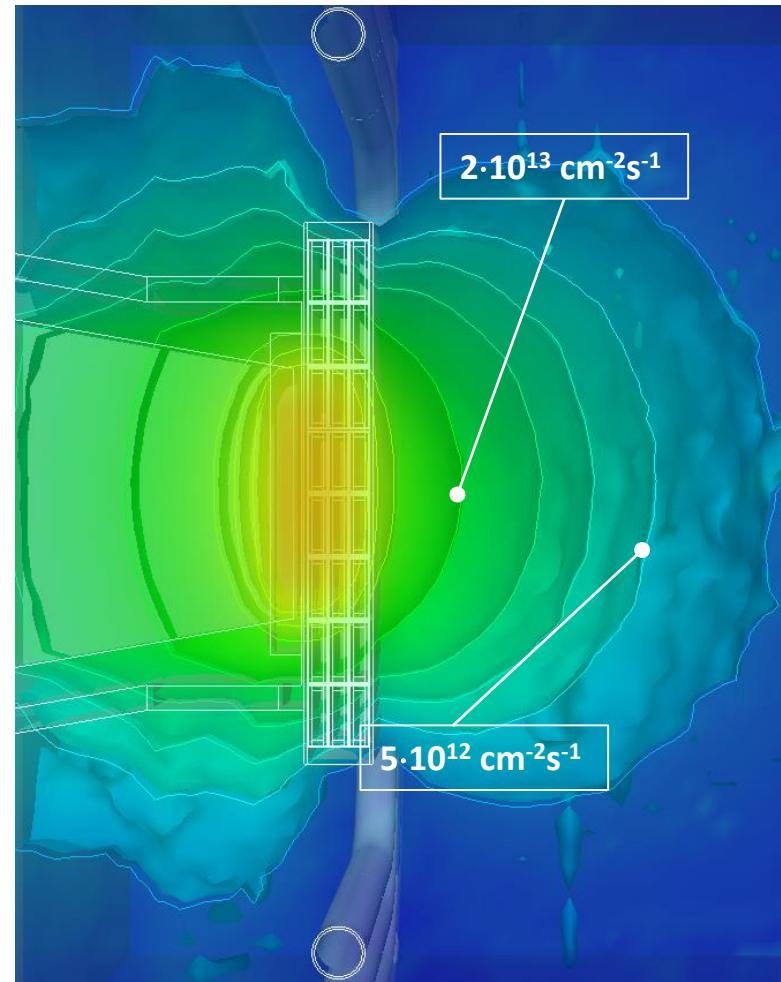
One deuteron beam,  
125 mA, 40 MeV



Vertical cut

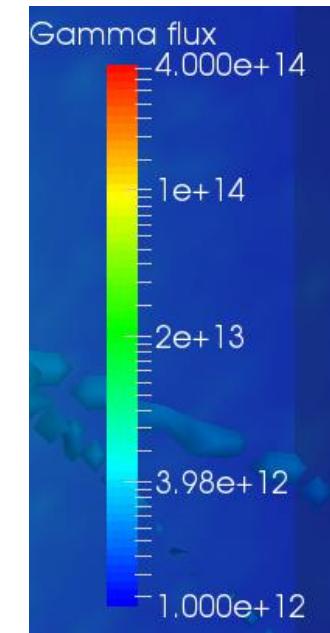


Horizontal cut



## DONES

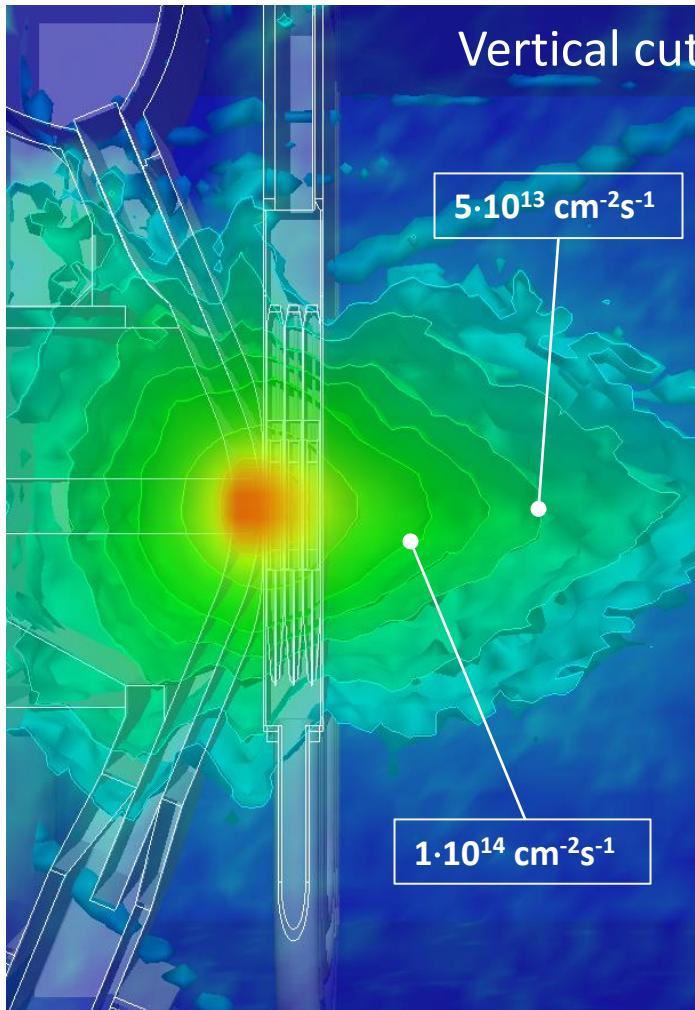
One deuteron beam,  
125 mA,  
40 MeV





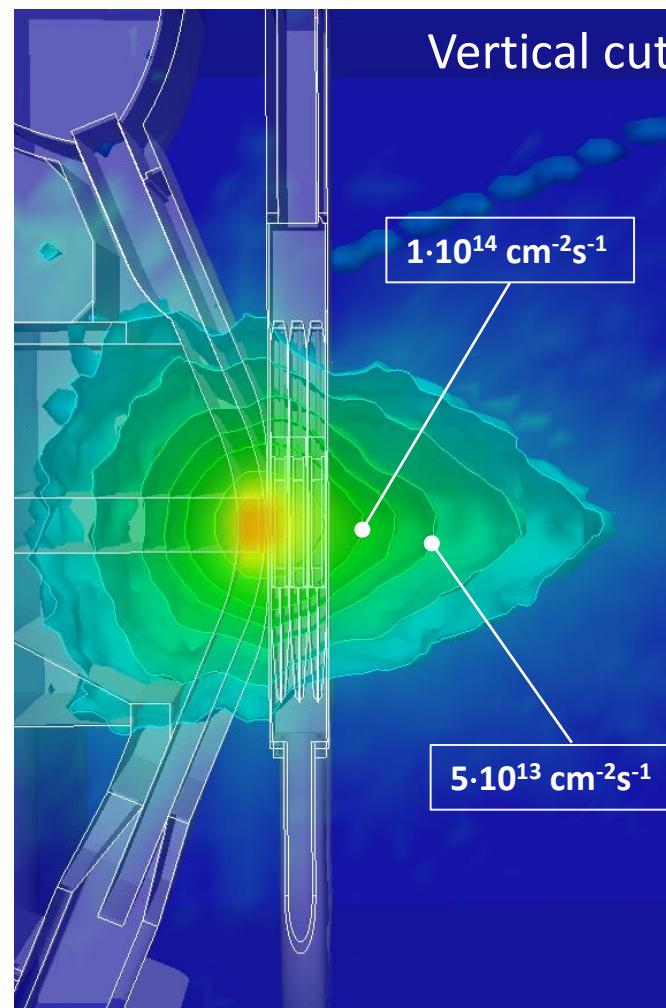
## IFMIF

Two deuteron beams, 2 x 125 mA, 40 MeV



## DONES

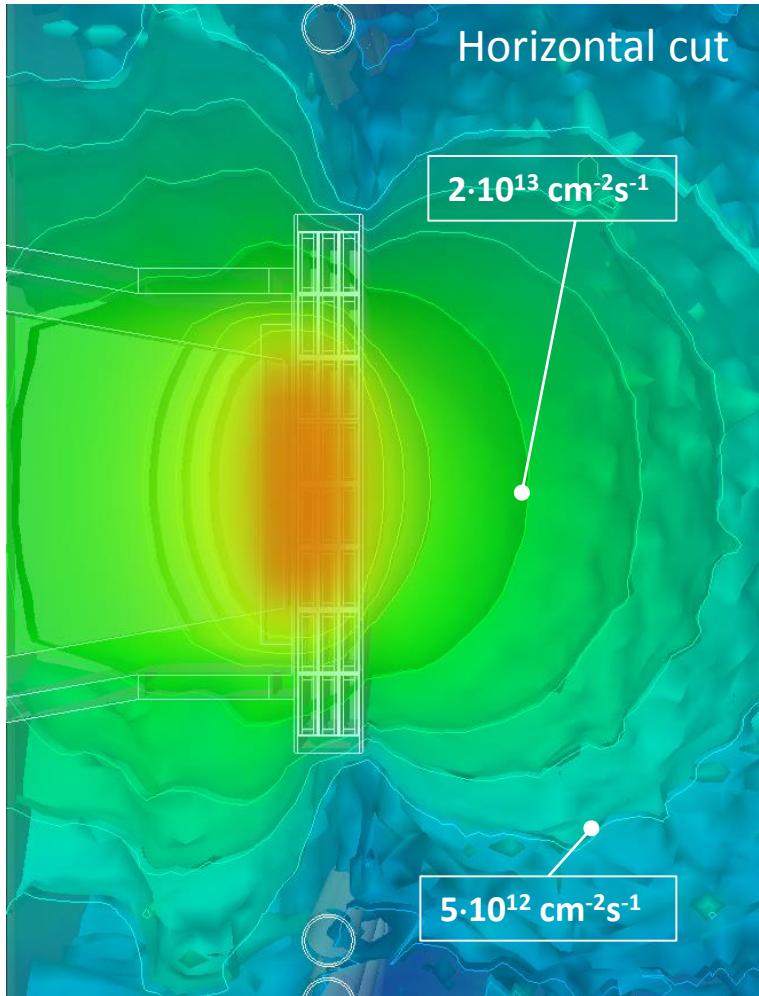
One deuteron beam, 125 mA, 40 MeV





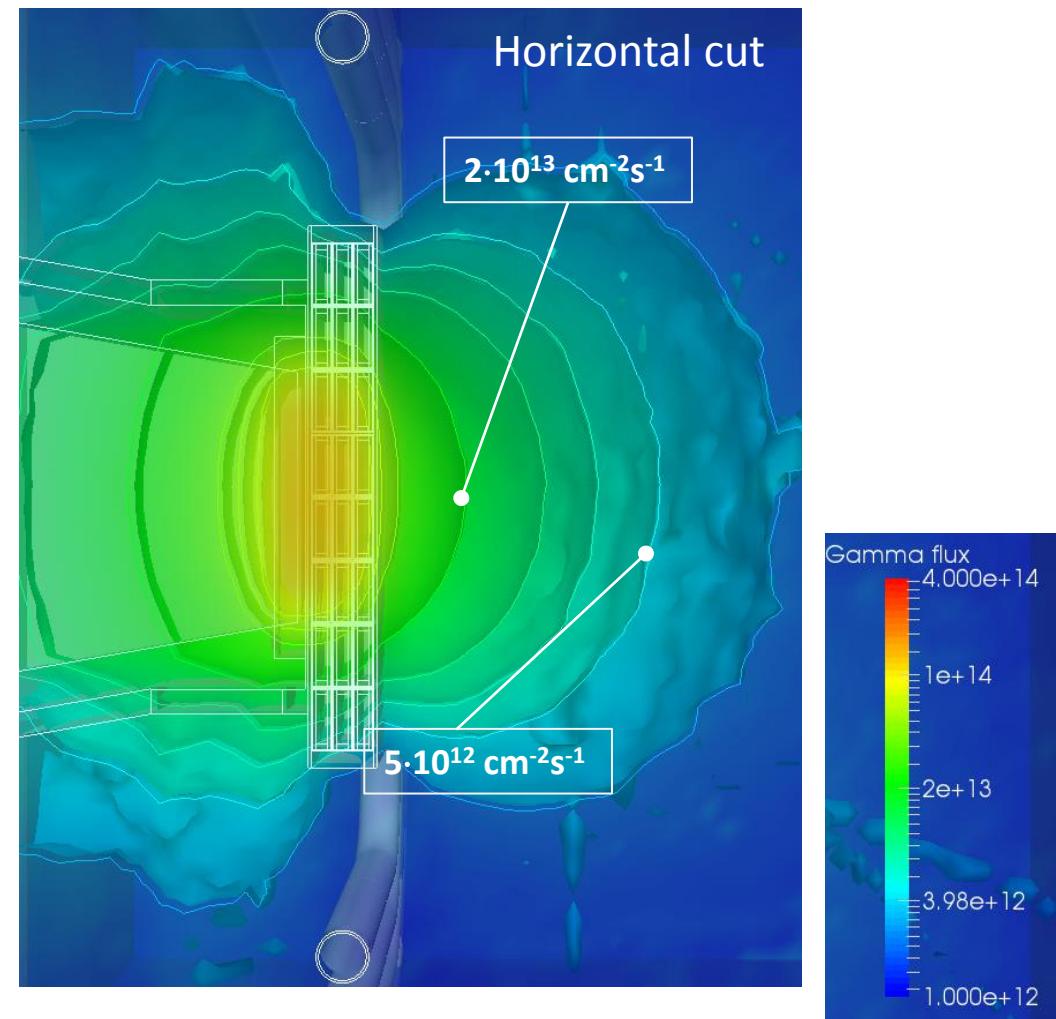
## IFMIF

Two deuteron beams, 2 x 125 mA, 40 MeV

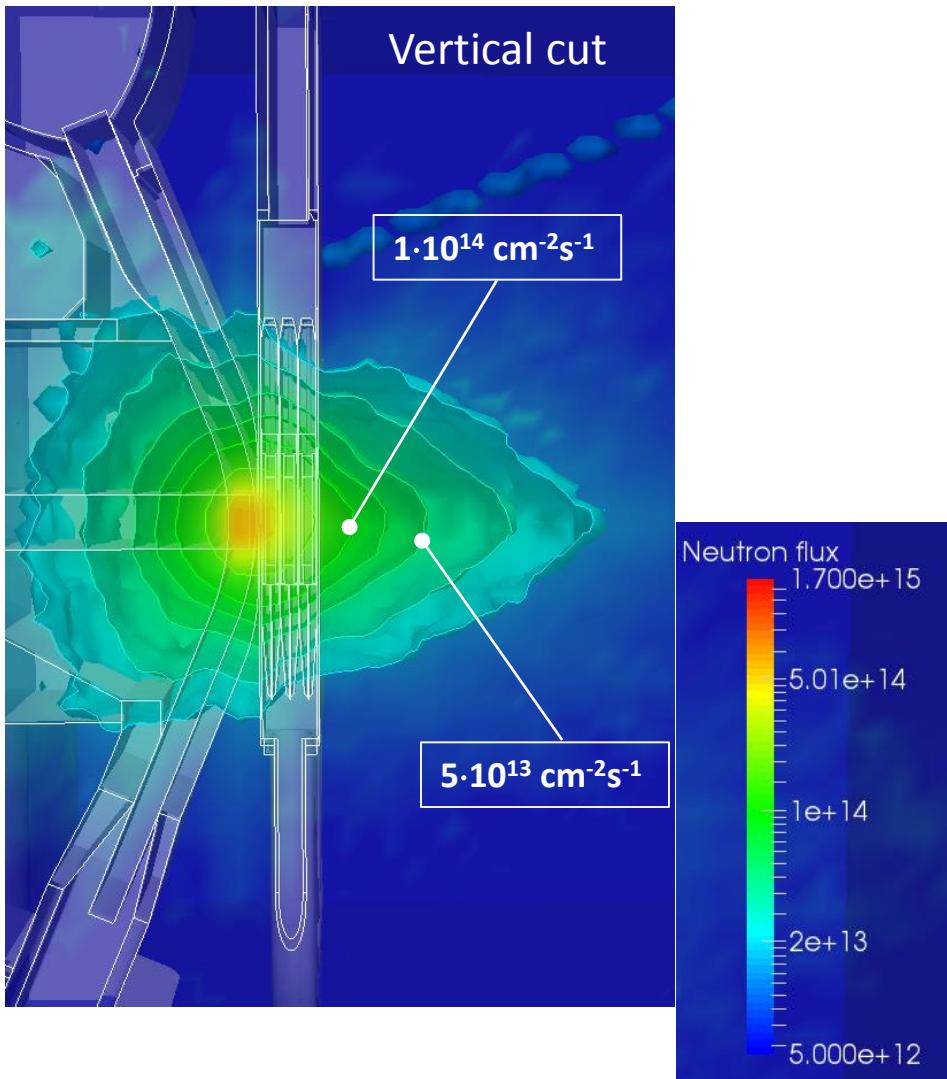


## DONES

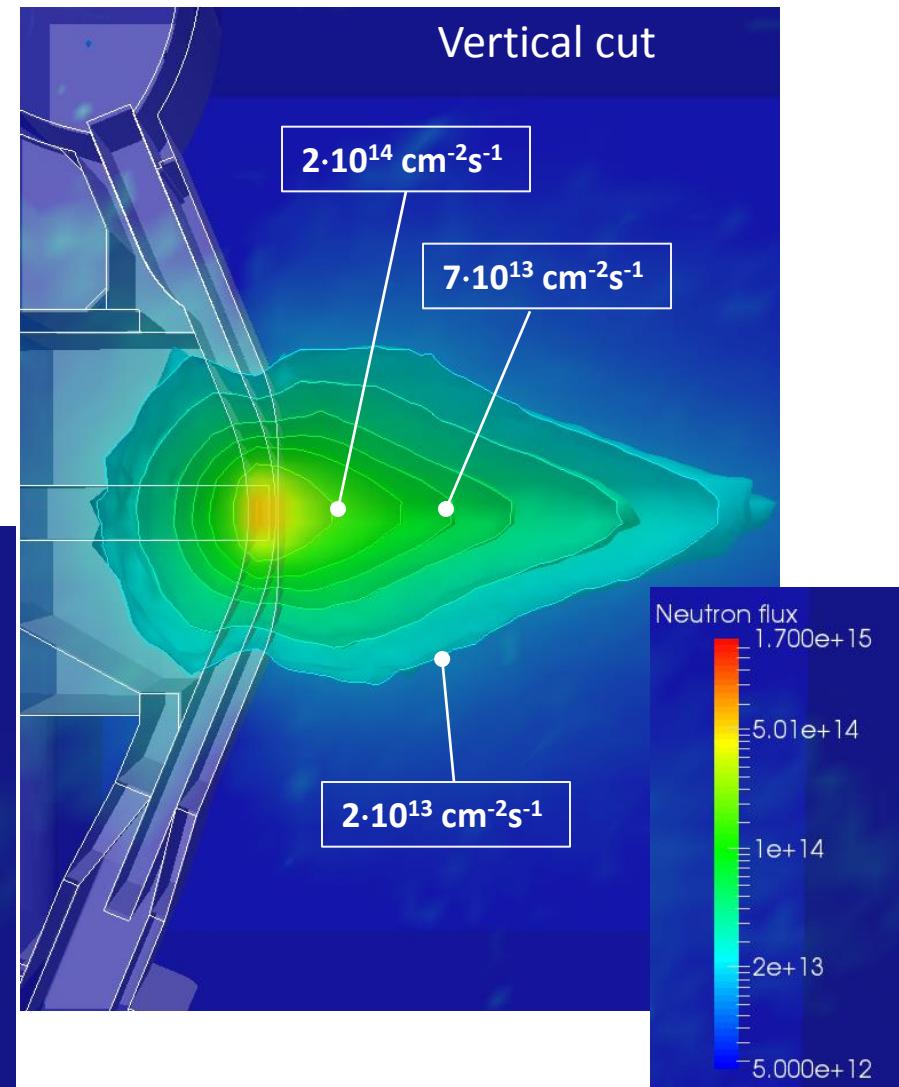
One deuteron beam, 125 mA, 40 MeV



HFTM present

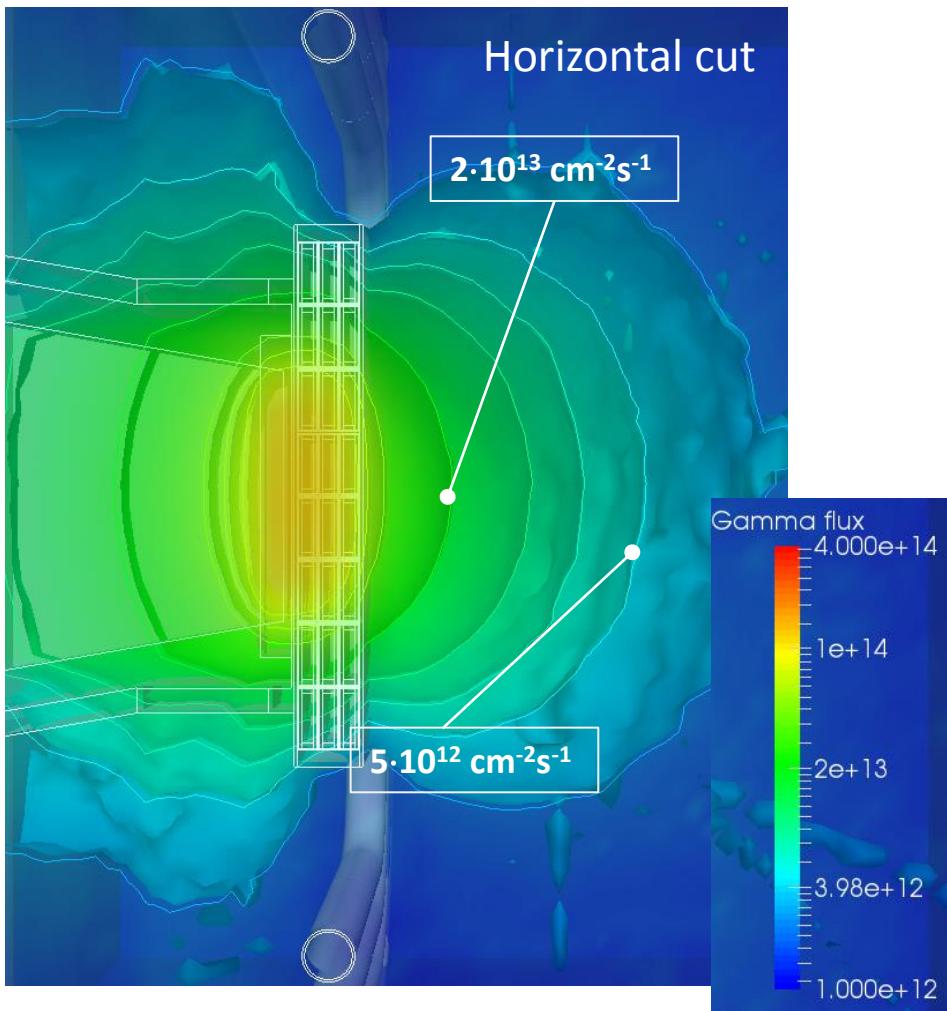


HFTM removed

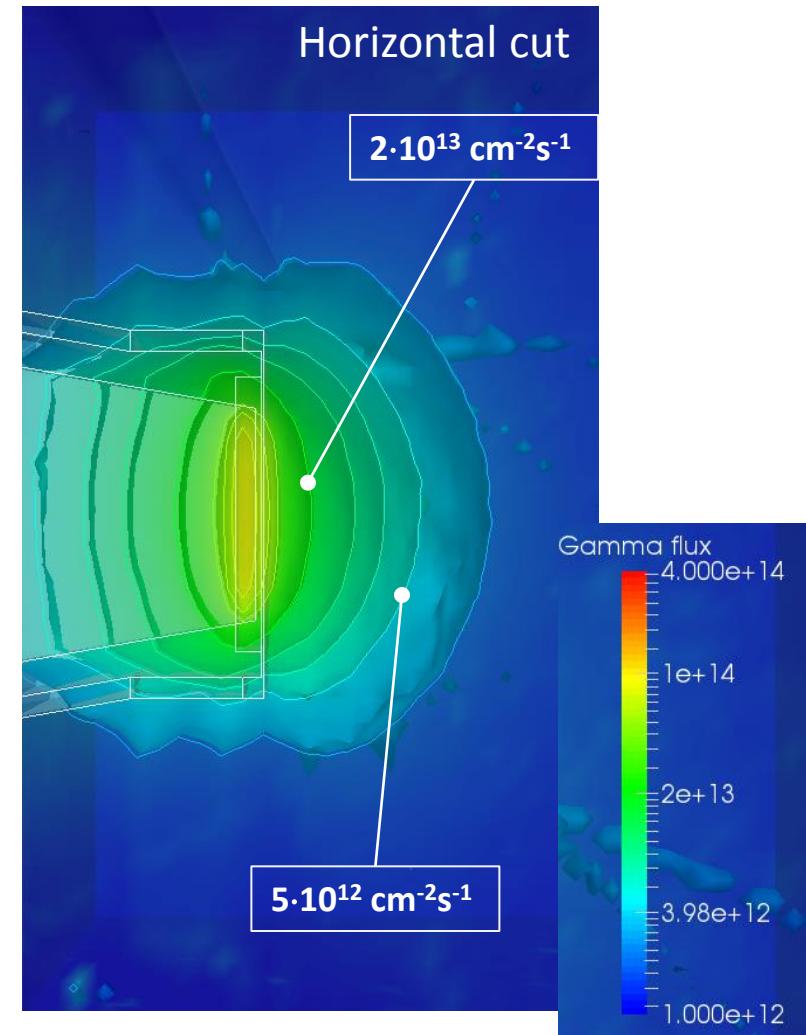


**IFMIF  
DONES**) **DONES: Effect of HFTM on Gamma Flux Distribution** 

HFTM present



HFTM removed



# Irradiation Simulations

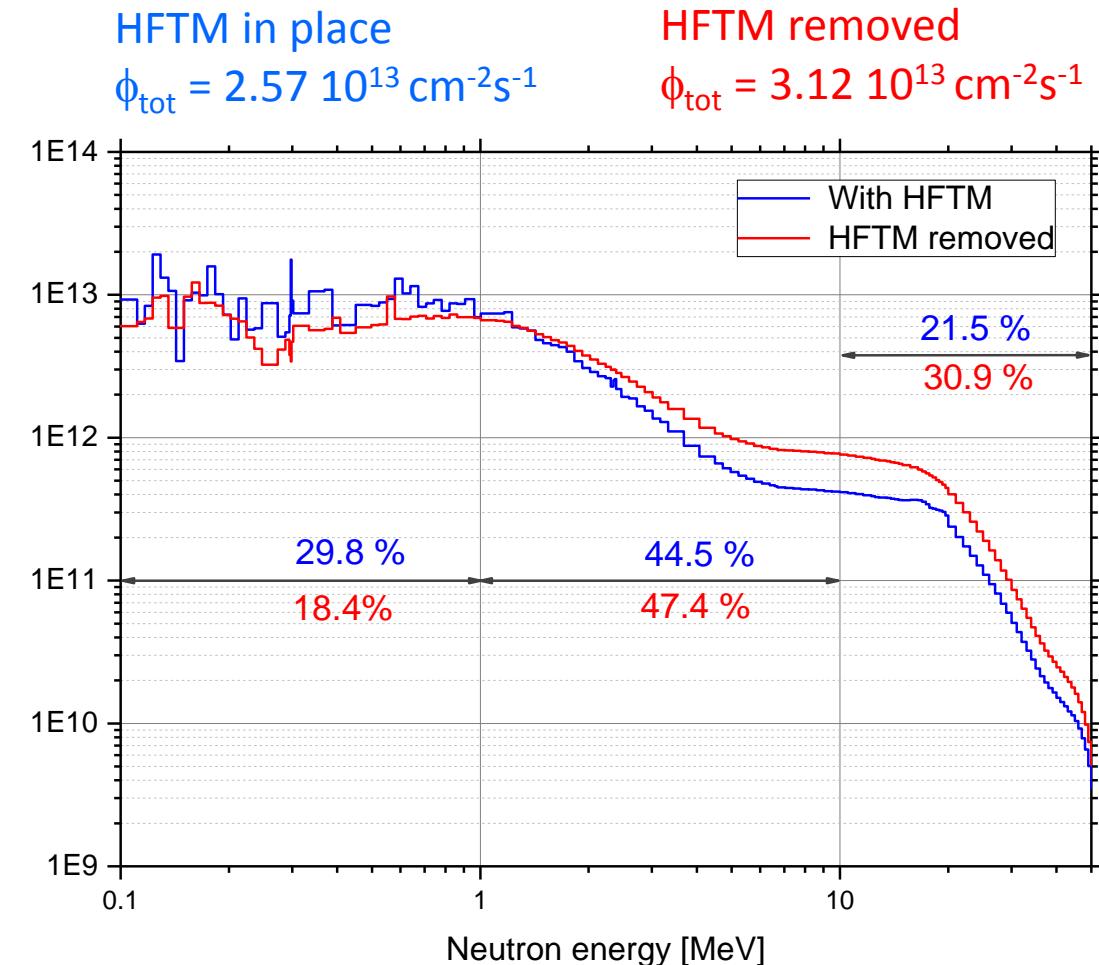
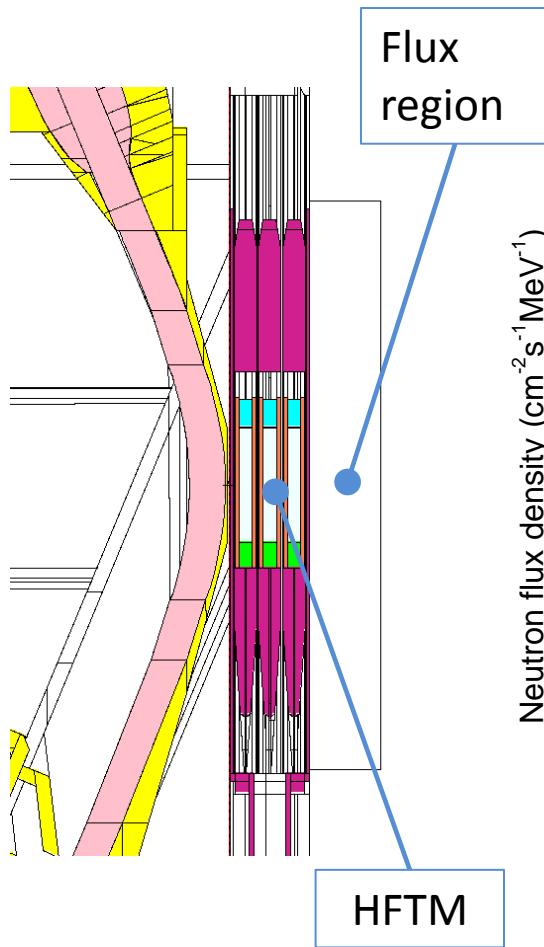
# IFMIF/DONES other applications

## “Other applications”

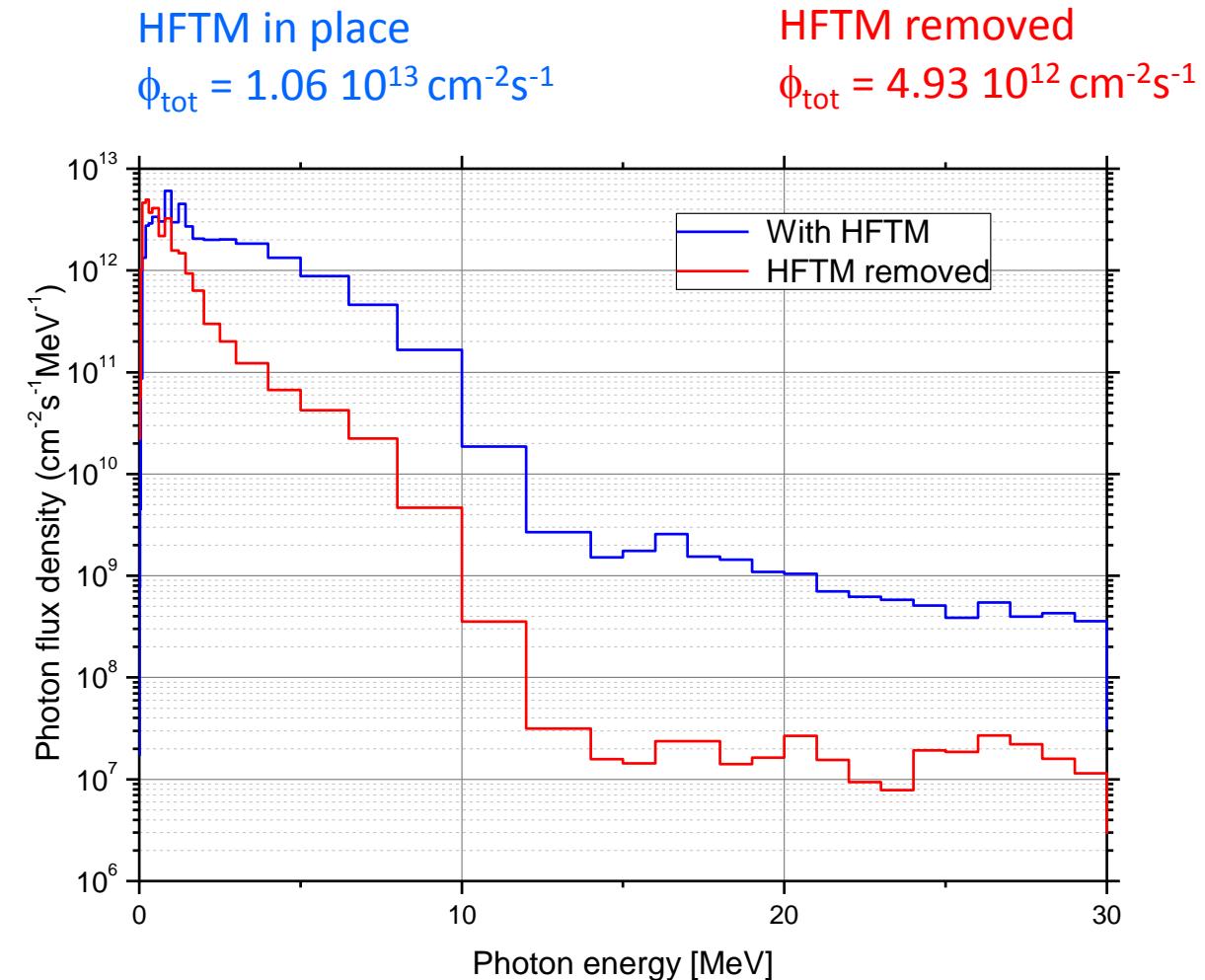
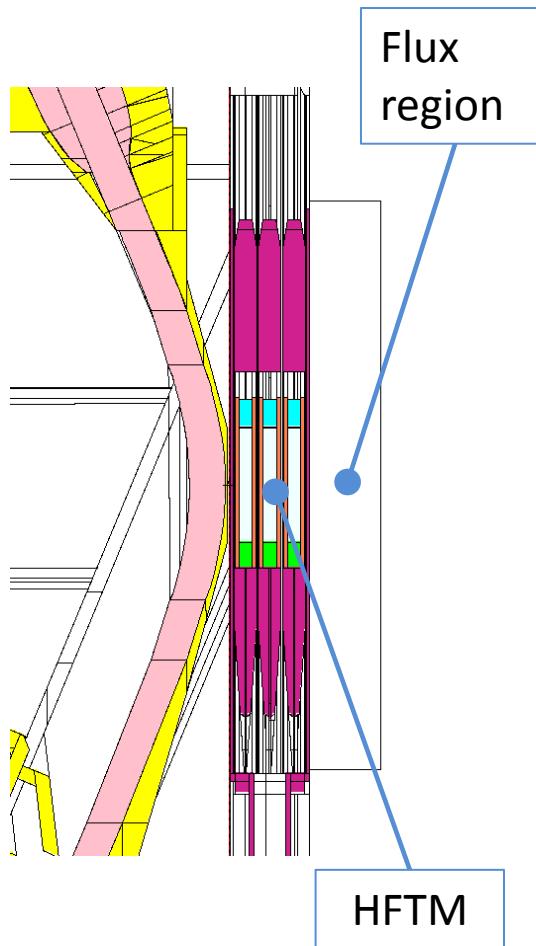
⇒ Other than fusion material irradiations

- Many potential other applications —> subject of this workshop
- Guideline of this presentation:
  - Take benefit of IFMIF/DONES' unique feature to produce continuously high neutron fluences at high neutron energies.
  - Utilize irradiation possibilities for isotope production ( medical radionuclides, isotope doping, ... )
  - High transmutation rates achievable for high-energy threshold reactions
  - No other facilities can provide such irradiation conditions
  - No strong interference with HFTM irradiation—> no significant impact on DONES' primary mission

Flux region behind HFTM with HFTM in place and HFTM removed



Flux region behind HFTM with HFTM in place and HFTM removed



# Mo-99 production in DONES



- Medical radioisotope  $^{99m}\text{Tc}$  formed by  $\beta$ -decay of  $^{99}\text{Mo}$  ( $T_{1/2} = 66$  h)
- Can be produced by high flux irradiations in IFMIF/DONES

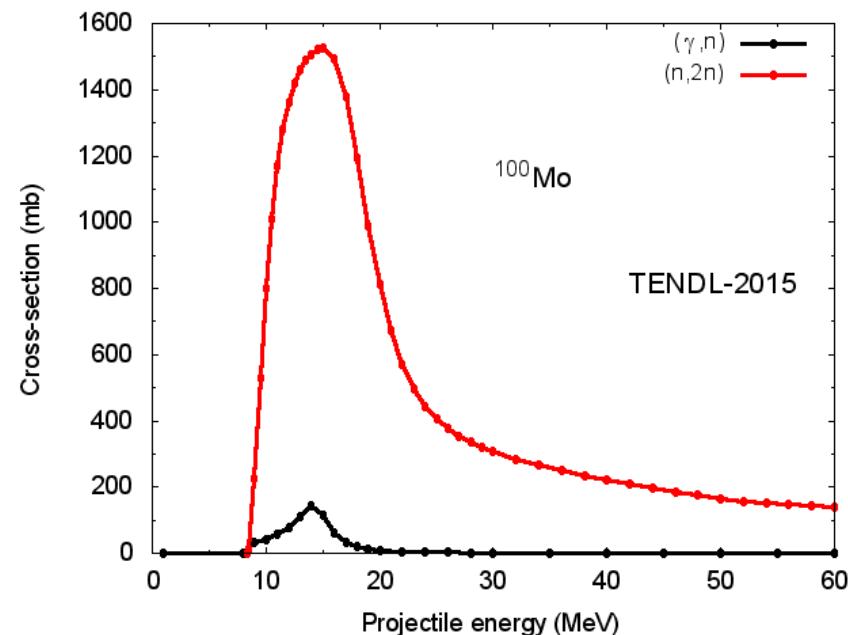
## Possible reaction paths in IFMIF/DONES:

- $^{98}\text{Mo} (\text{n}, \gamma)^{99}\text{Mo}$   $\Rightarrow$  requires soft spectrum
- $^{100}\text{Mo}(\text{n},2\text{n})^{99}\text{Mo}$   $\Rightarrow$  high energy neutrons
- $^{100}\text{Mo} (\gamma,\text{n})^{99}\text{Mo}$   $\Rightarrow$  high energy gammas
- Neutron flux level in DONES  
 $\sim 10^{13} - 10^{14} \text{ cm}^{-2}\text{s}^{-1}$
- Gamma flux level in DONES  
 $\sim 10^{12} - 10^{13} \text{ cm}^{-2}\text{s}^{-1}$

## Natural Mo isotope abundancies:

$^{98}\text{Mo}$  24.19 at %

$^{100}\text{Mo}$  9.67 at %



# Mo-99 production in DONES

Irradiation of 1g Mo<sub>nat</sub> in flux region behind HFTM over 1 fpy<sup>(\*)</sup>

Neutron flux:  $\phi_{\text{tot}} = 2.57 \cdot 10^{13} \text{ cm}^{-2}\text{s}^{-1}$

	Mass (g/g Mo)	Activity (Bq/g Mo)
Mo-99	2.598E-07	4.619E+09
Tc-99m	2.086E-08	4.068E+09

Reaction pathways:

	Contribution [%]
Mo-98(n, $\gamma$ )Mo-99	27.6
Mo-100(n,2n)Mo-99	71.3

Photon flux:

$$\phi_{\text{tot}} = 1.06 \cdot 10^{13} \text{ cm}^{-2}\text{s}^{-1}$$

Reaction rate ratio

$$\frac{\text{Mo-100 (g,n)} \text{ Mo-99}}{\text{Mo-100 (n,2n)} \text{ Mo-99}}$$

$$\approx 2.5\text{E-3} \Rightarrow < 1 \%$$

No significant Mo-99 production via photon induced reactions

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<sup>(\*)</sup> 1 fpy = 1 full power year

# Er-169 production in DONES

Irradiation of 1g Er<sub>nat</sub> in flux region behind HFTM over 1 fpy

Neutron flux:  $\phi_{\text{tot}} = 2.57 \cdot 10^{13} \text{ cm}^{-2}\text{s}^{-1}$

	Mass (g/g Er <sub>nat</sub> )	Activity (Bq/g Er <sub>nat</sub> )
Er-169	2.06E-6	6.27E+09

Natural Er isotope abundancies:

<sup>168</sup>Er 26.98 at %

<sup>170</sup>Er 14.9 at %

Reaction pathways:

	Contribution [%]
Er-168(n, $\gamma$ )Er-169	35
Er-170 (n,2n)Er-169	65

# Isotope doping in DONES

Irradiation of 1g Si<sub>nat</sub> in flux region behind HFTM over 1 fpy

Natural Si isotope abundancies:

<sup>28</sup>Si 92.22 at %

<sup>29</sup>Si 4.685 at %

<sup>30</sup>Si 3.092 at %

Neutron flux:  $\phi_{\text{tot}} = 2.57 \cdot 10^{13} \text{ cm}^{-2}\text{s}^{-1}$

	Atoms (g/g Si <sub>nat</sub> )	Mass (g/g Si <sub>nat</sub> )	appm
P-31	2.44E+15	1.25E-7	11.4

Produced via Si-30(n, $\gamma$ )Si-31 reaction

Desired doping level is about 1 P atom per billion Si atoms, i. e.  $10^{-3}$  appm



- IFMIF/DONES well suited for high fluence material irradiations
- Unique irradiation facility providing
  - High neutron (and photon) flux densities
  - High energy neutrons (and photons) – up to 50 MeV
- Available space in Test Cell can be utilized for “other” irradiation purposes, e. g. isotope production for medical and industrial applications.
- No strong interference/impact on irradiation of fusion materials in High Flux Test Module